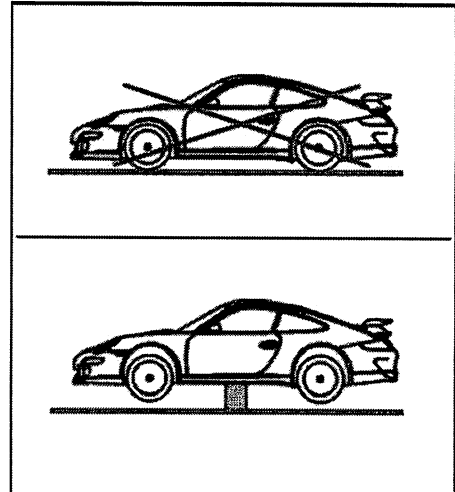




Information

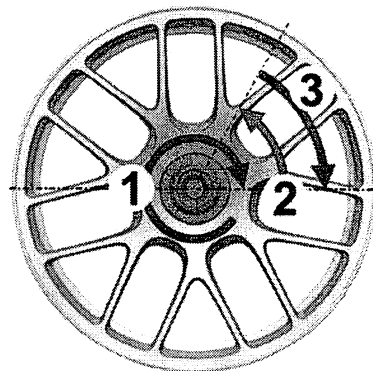
When mounting all wheels, the vehicle must never be supported by the wheel to be installed $\Rightarrow$ *Lifting the vehicle.*



Lifting the vehicle

Use a suitable torque wrench to tighten the central bolt **using the three-step tightening procedure.**

- **Step 1:** Tighten central bolt to **Tightening torque 600 Nm (444 ftlb.)** - $\Rightarrow$ *Tightening wheel -1-*
- **Step 2:** Loosen central bolt by **approx. 60°** (1/6 turn) $\Rightarrow$ *Tightening wheel -2-*
- **Step 3:** Tighten central bolt to **Tightening torque 600 Nm (444 ftlb.) $\pm$ 30 Nm ($\pm$ 22 ftlb.)** - $\Rightarrow$ *Tightening wheel -3-*



Tightening wheel



Unsecured central bolt

- Risk of damage to components
- Danger of accidents

$\Rightarrow$ **After mounting the wheel, make sure that the locking pin is engaged correctly in the central bolt.**

If the locking pin $\Rightarrow$ *Bolt not secured -1-* is still at the rear position and has not yet engaged in the inner toothing of the central bolt after mounting the wheel, the central bolt is still not secured $\Rightarrow$ *Bolt not*