

Technical Information

911 (993)
1/99 1035

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Binder - Engine

Rear Engine Mount

Vehicle Type: **911 Turbo S (993), 911 Turbo (993) with sport running gear – X73**

Model Year: **1997 (V) – 1998 (W)**

Concern: **New, modified rear engine mount**

Information: Whenever replacing one or both engine mounts on the above-mentioned vehicles, both engine mounts should be updated to a new type engine mount, (part number, 964 375 043 81) if not already equipped.

Note: Always replace both sides when updating a vehicle to the new type mount.

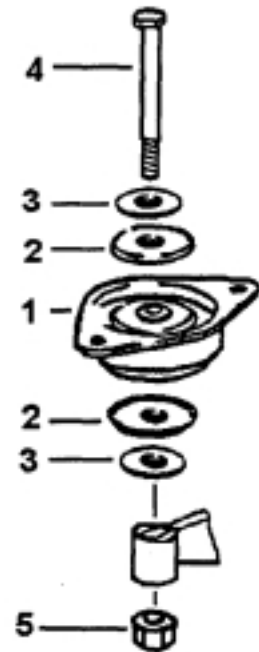
Observe the following when updating a vehicle to the new type engine mounts:

- If performing a first time installation of the new type mount, new 45.5 mm washers (999 025 091 02) should be installed on both sides of the vehicle (Item 3, formerly 34 mm).
- Ensure the proper size hexagon bolt (Item 4) is used during installation. A 125 mm long hexagon bolt (900 082 118 09) M12 x 1.5 x 125 is used on the 911 Turbo S and the 911 Turbo with sport type running gear (X73), versus a 105 mm bolt in standard applications.

Note: Always use the 125 mm long hexagon bolt (900 082 118 09) on the 911 Turbo S and 911 Turbo with sport type running gear (X73)!

- The M12 x 1.5 fastening nut (Item 5, 999 084 215 09) **must always be replaced!**

Tightening torque: Engine mount to engine carrier tightening torque is 63 ft lb (85 Nm).



Parts Information:	Part Number	Description
	964 375 043 81	New/Engine mount (item 1)
	999 025 091 02	New/12.7 x 45.5 x 5 mm washer (item 3), qty. 2 per side
	901 305 311 00	Disc (item 2), former part number still valid
	900 082 118 09	M12 x 1.2 x 125 mm hexagon bolt (item 4), former part number still valid
	999 084 215 09	M12 x 1.5 fastening nut (item 5), former part number still valid– Always Replace

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