

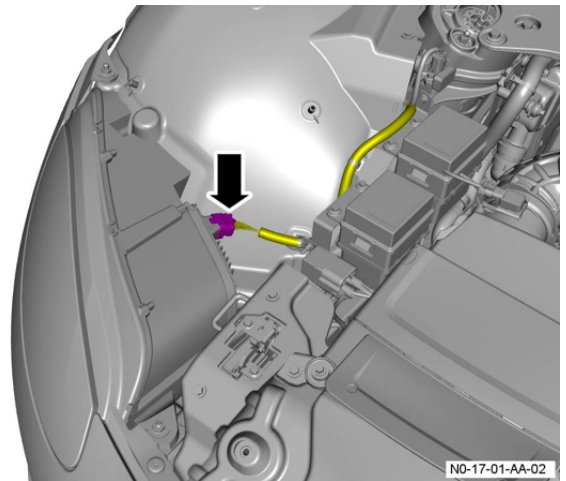
## 17.01.AB Right Side Headlamp Assembly (Remove and Install New Part)

- ▣ WSM Data
- ▣ Included Procedures
- ▣ Is Used In

### *Removal*

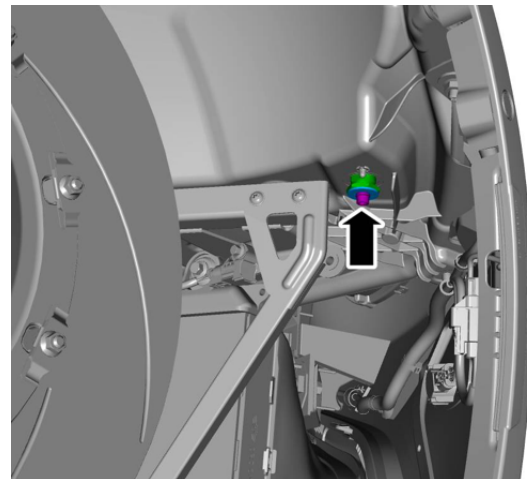
1. Carry out the battery disconnection (14.01.CA - Battery Disconnection and Connection Procedure).  
[\[Open Workshop Manual Procedure\]](#)
2. Remove the Front Right Side Wheel-Arch Liner (01.08.AN - Front Right Side Wheel-Arch Liner).  
[\[Open Workshop Manual Procedure\]](#)
3. **▲ Warning: The Auxiliary Radiator and coolant pipes can be hot (and at high pressure) after operation of the engine. Let the engine cooling system cool for one hour before you do work. If you do not, personal injury can occur.**  
Open the Bonnet.
4. Disconnect the electrical

connector from the headlamp and put aside.



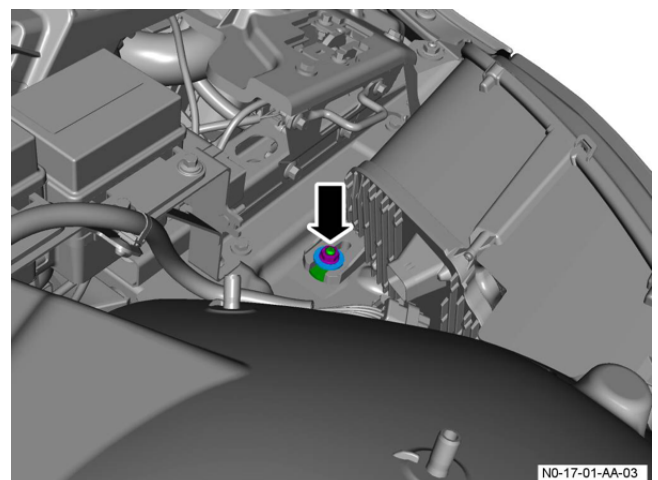
5. **i** *Note: To keep the correct headlight adjustment do not rotate the headlamp adjuster during the following step.*

Hold the headlamp adjuster, remove the bolt that attaches the headlamp assembly to the headlamp adjuster and collect the washer.



6. **i** *Note: To keep the correct headlight adjustment do not rotate the double stud adjuster during the following step.*

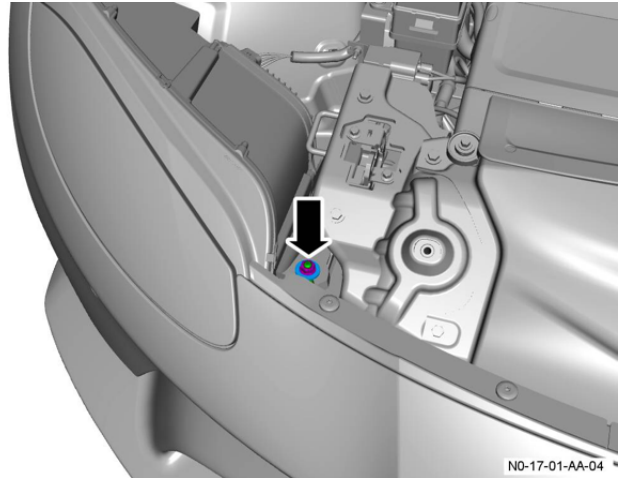
Hold the double stud adjuster, remove the nut that attaches the headlamp assembly to the double stud adjuster and collect the washer.



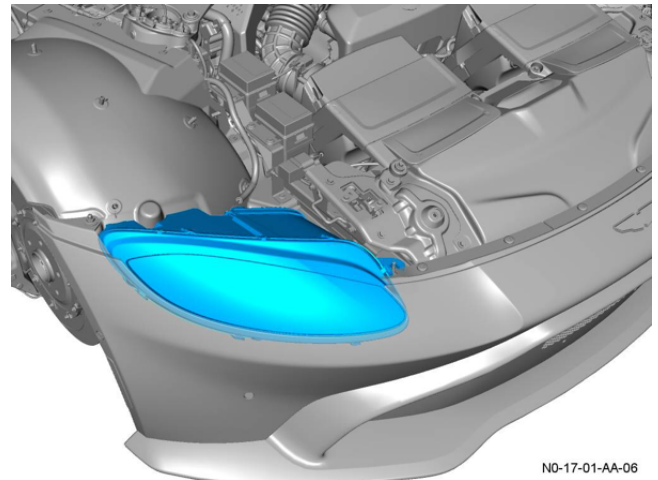
7. **i** *Note: To keep the correct*

*headlight adjustment do not rotate the double stud adjuster during the following step.*

Hold the double stud adjuster, remove the nut that attaches the headlamp assembly to the double stud adjuster and collect the washer.



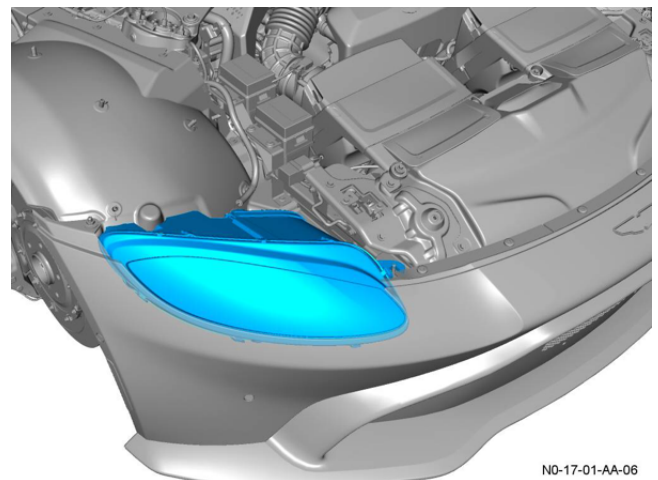
8. Remove the headlamp.



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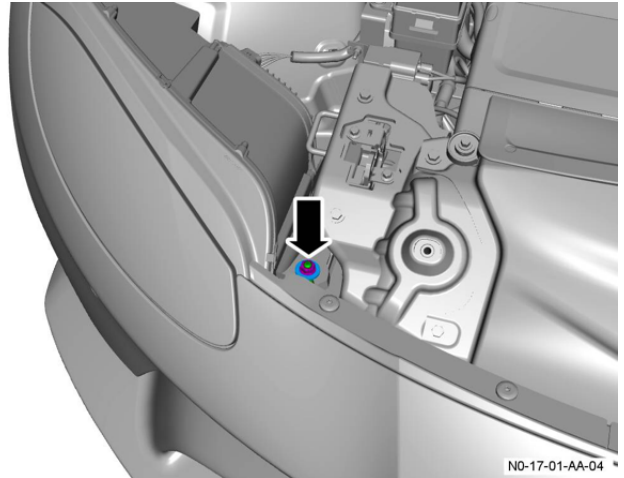
## *Install*

1. Put the headlamp into position.



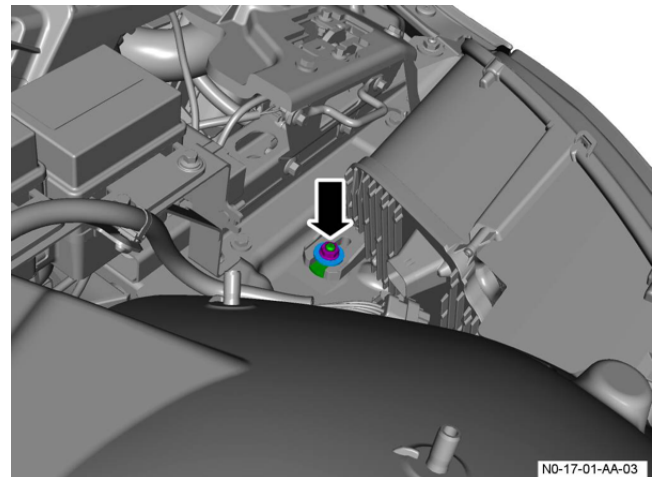
2. **i** *Note: To keep the correct headlight adjustment do not rotate the double stud adjuster during the following step.*

Hold the double stud adjuster, Install but do not fully tighten the nut and washer that, attaches the headlamp assembly to the double stud adjuster.



3. **i** *Note: To keep the correct headlight adjustment do not rotate the double stud adjuster during the following step.*

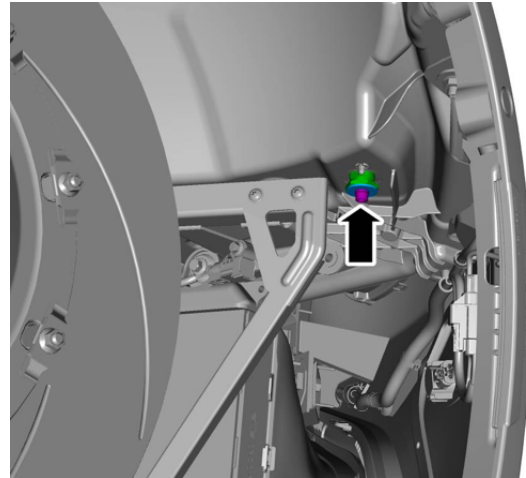
Hold the double stud adjuster, Install but do not fully tighten the nut and washer that, attaches the headlamp assembly to the double stud adjuster.



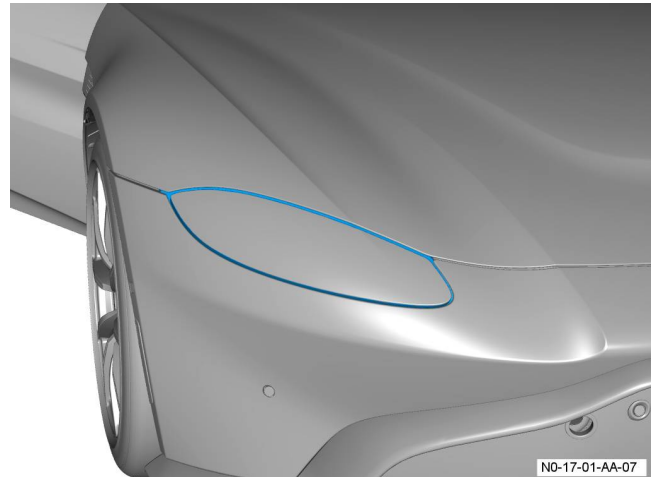
4. **i** *Note: To keep the correct headlight adjustment do not rotate the headlamp adjuster during the following step.*

Hold the headlamp adjuster,

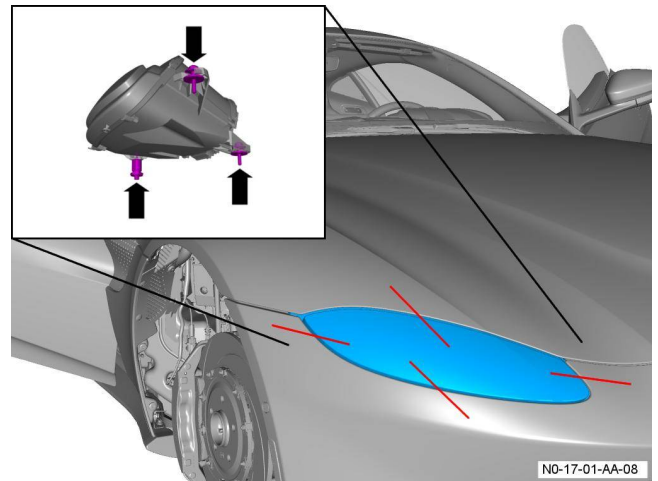
Install but do not fully tighten the bolt and washer that, attaches the headlamp assembly to the headlamp adjuster.



5. Carefully close the bonnet.
6. Align the headlamp to get the correct headlamp to bonnet gaps.

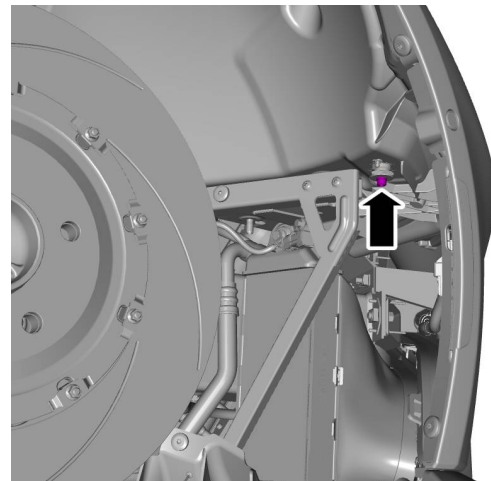


7. Open the bonnet.
8. Use the three headlamp adjusters to get the the headlamp flush to the bonnet at a minimum of four points.



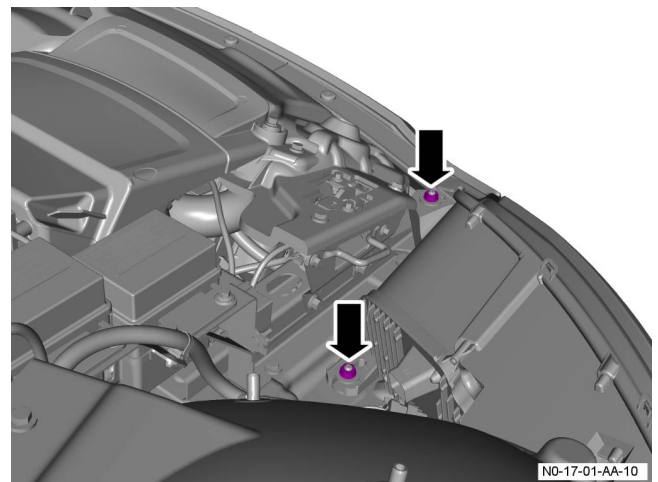
9. **i** *Note: To keep the correct headlight adjustment do not rotate the headlamp adjuster during the following step.*

Tighten the bolt and washer that attaches the headlamp to the body.

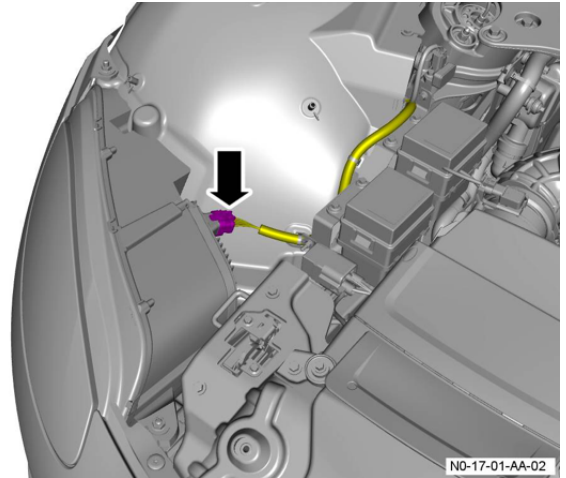


10. **i** *Note: To keep the correct headlight adjustment do not rotate the double stud adjusters during the following step.*

Tighten the two nuts that attach the headlamp to the body.



11. Connect the electrical connector to the headlamp.



12. Close the Bonnet.
13. Install the Front Right Side Wheel-Arch Liner Front Assembly (01.08.AN - Front Right Side Wheel-Arch Liner).  
[\[Open Workshop Manual Procedure\]](#)
14. Do the battery connection procedure (14.01.CA - Battery Disconnection and Connection Procedure).  
[\[Open Workshop Manual Procedure\]](#)
15. Do the headlamp alignment procedure (17.01.BC - Headlamp Alignment).  
[\[Open Workshop Manual Procedure\]](#)