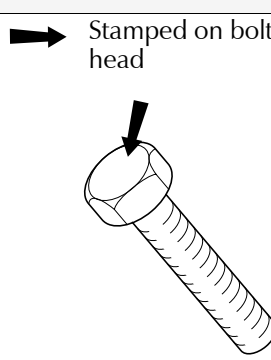


Torque Figures

General Torque Figures

Nom. Dia.	Applied Torque (Nm)										
	4.6 & 4.82		8.8 / 8		9.8 / 9		10.9 & 10.9 / 10		12.9 / 12		
	Mean	+/-	Mean	+/-	Mean	+/-	Mean	+/-	Mean	+/-	
M3	0.5	0.1	1.4	0.2	-	-	1.9	0.4	2.3	0.5	
M4	1.2	0.2	3.1	0.6	-	-	4.5	0.8	5.2	1	
M5	2.4	0.5	6.2	1.2	6.9	1.3	8.9	1.7	10.4	2	
M6	4.1	0.8	10.4	2	11.8	2.3	15.2	2.7	17.5	3.3	
M8	9.9	2	25	5	28	5.5	36	7	42	8	
M10	19.5	3.9	50.5	9.5	56	10	72	13	84	16	
M12	34.2	6.8	88	17	99	19	126	24	147	28	
M14	54.4	10.9	140	28	157	30	200	40	235.5	46.5	
M16	85	17.2	217.5	42.5	245	47	310	61	363.5	70.5	
M18	116.7	23.4	313.5	58.5	-	-	433	80	509	94	
M20	165	33	437.5	82.5	-	-	605	114	707	133	
M22	225	45	602.5	102.5	-	-	832	157	974	187	
M24	286	57	774	154	-	-	1070	213	1244	247	
M27	417	83	1115	215	-	-	1547	298	1810	350	
M30	567	113	1520	290	-	-	2102	402	2450	470	
M33	722	154	2062	400	-	-	2856	551	3335	645	
M36	994	199	2650	510	-	-	3664	703	4275	825	
M39	1285	255	3435	660	-	-	4746	910	5545	1065	